

## Speaker:

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**Dr. Hans-Christoph Eckstein**

**Title @Lucid: Director Electronics and Optical Engineering**

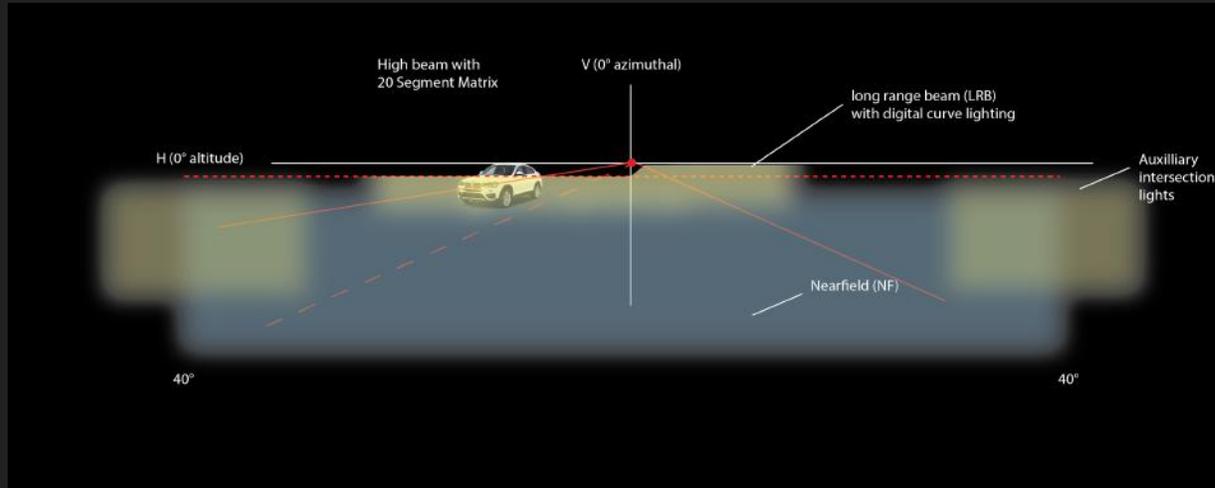
**PhD Physics from University of Jena in Germany, 11 years as Research group leader at Fraunhofer IOF. Since 2016 at LUCID, for two years Director Electronics and Optical Engineering**

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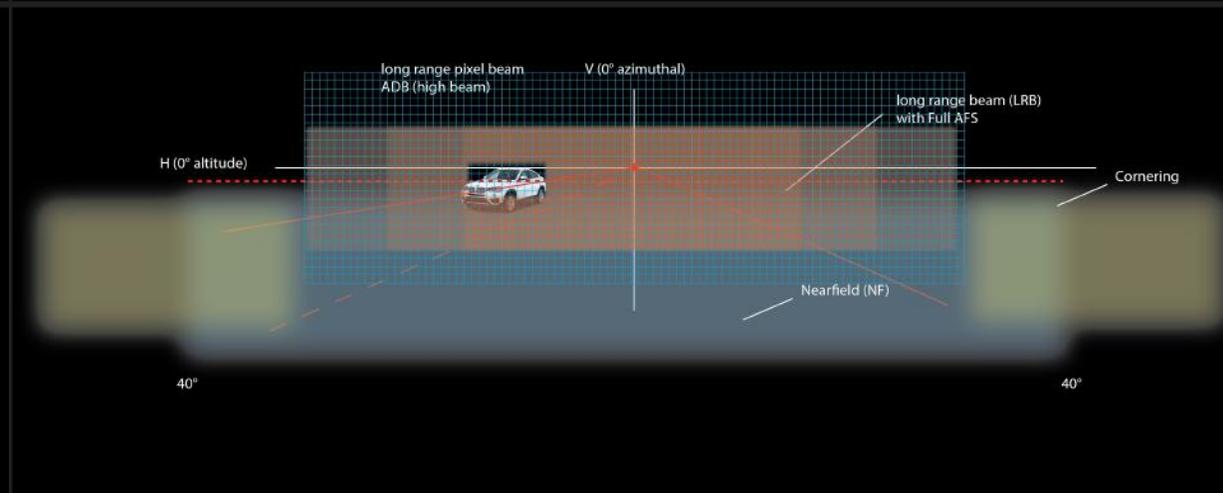
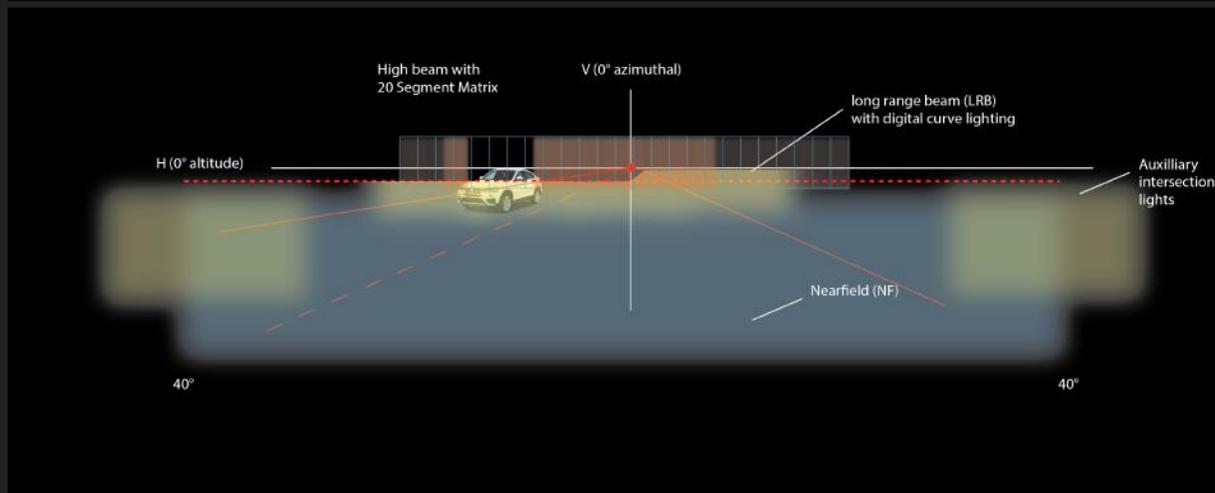
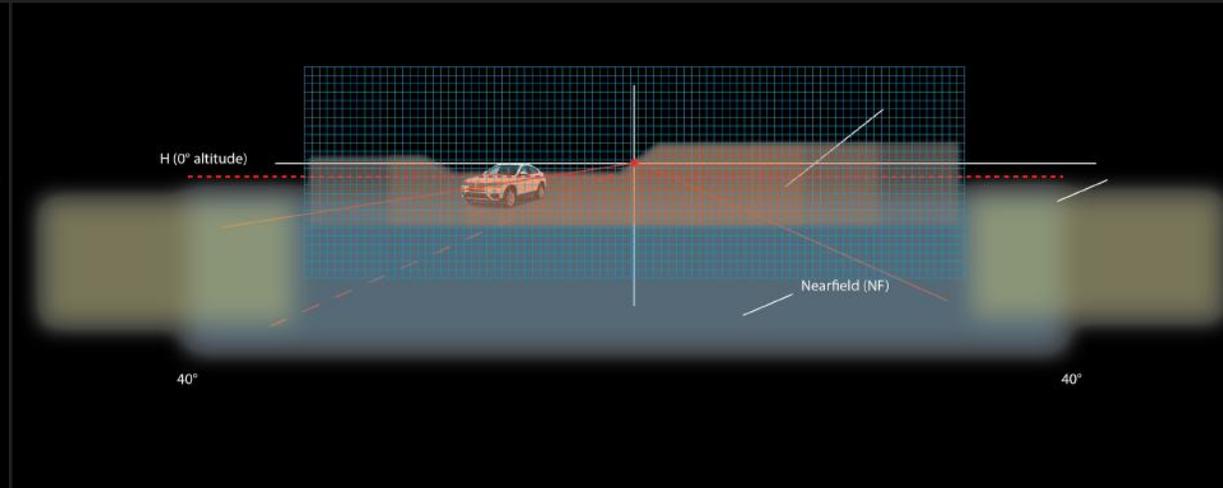
# Full Digital Headlamp Constraints and opportunities

# Why Pixelated Headlamps?

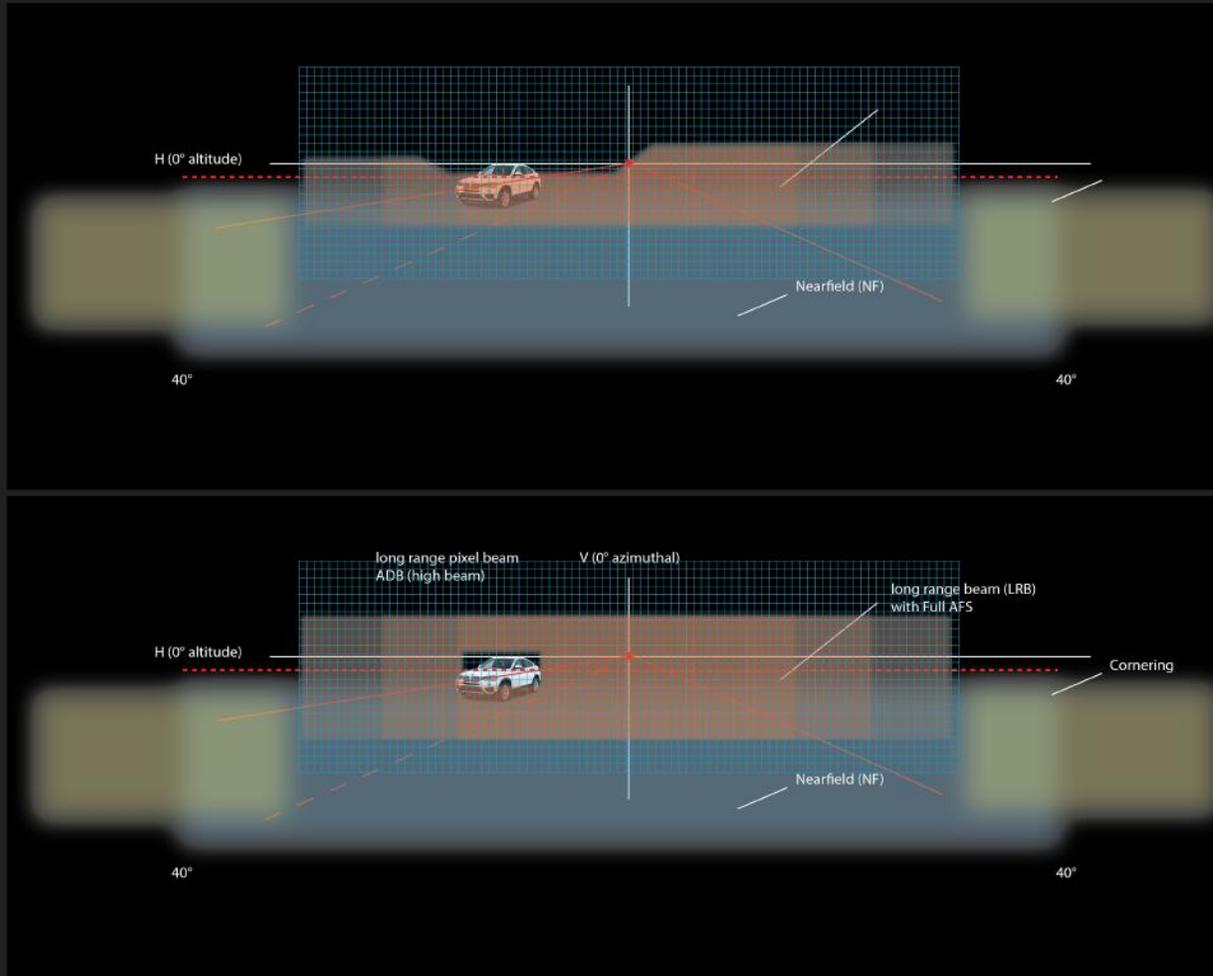
## Conventional



## Pixelated



# Opportunities of a high-resolution pixel headlight



- Whole world design possible
- High range adaptive low beam and ADB in one module
- More precise ADB modes
- Easy tuning of legal light values and use cases
- No mechanical actuators
  - Aiming/leveling over software
  - Faster leveling/curve lighting
  - Smaller clearance envelope around light modules
  - Cost saving (motor, controller, ECU)
- Reduction in control unit BOM
- Fancy use cases

# Basic challenges: Styling, package and technology fight each other

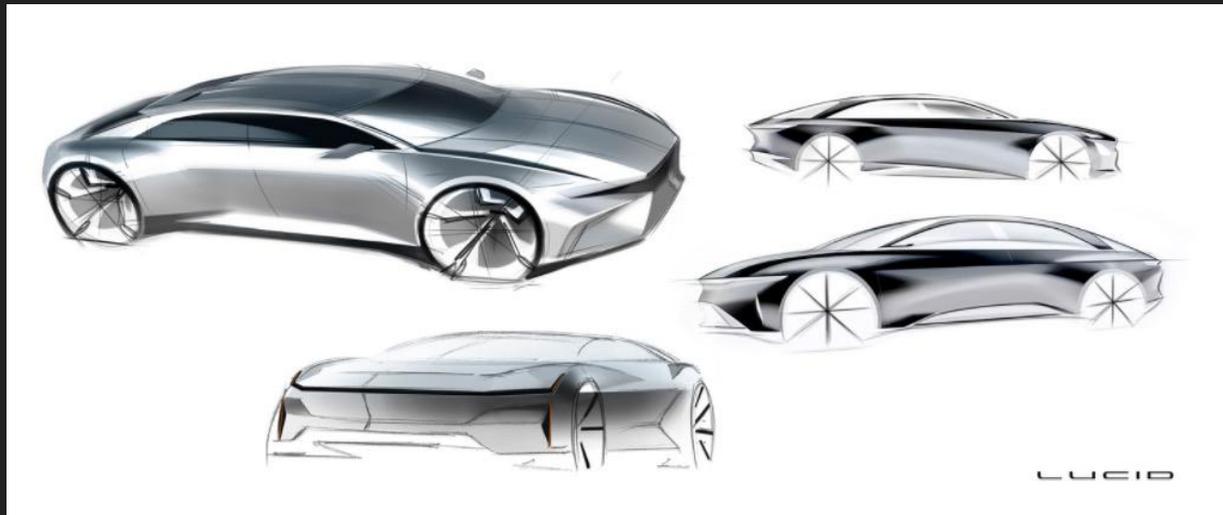
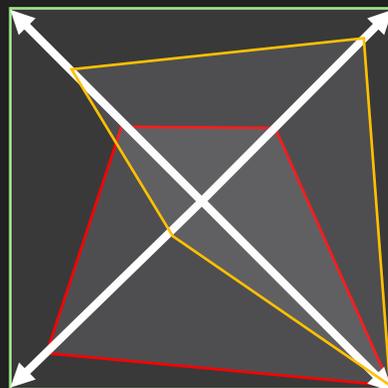


Image from <https://als.al.world/technology>

HIGH EFFICIENCY

HIGH FUNCTIONALITY

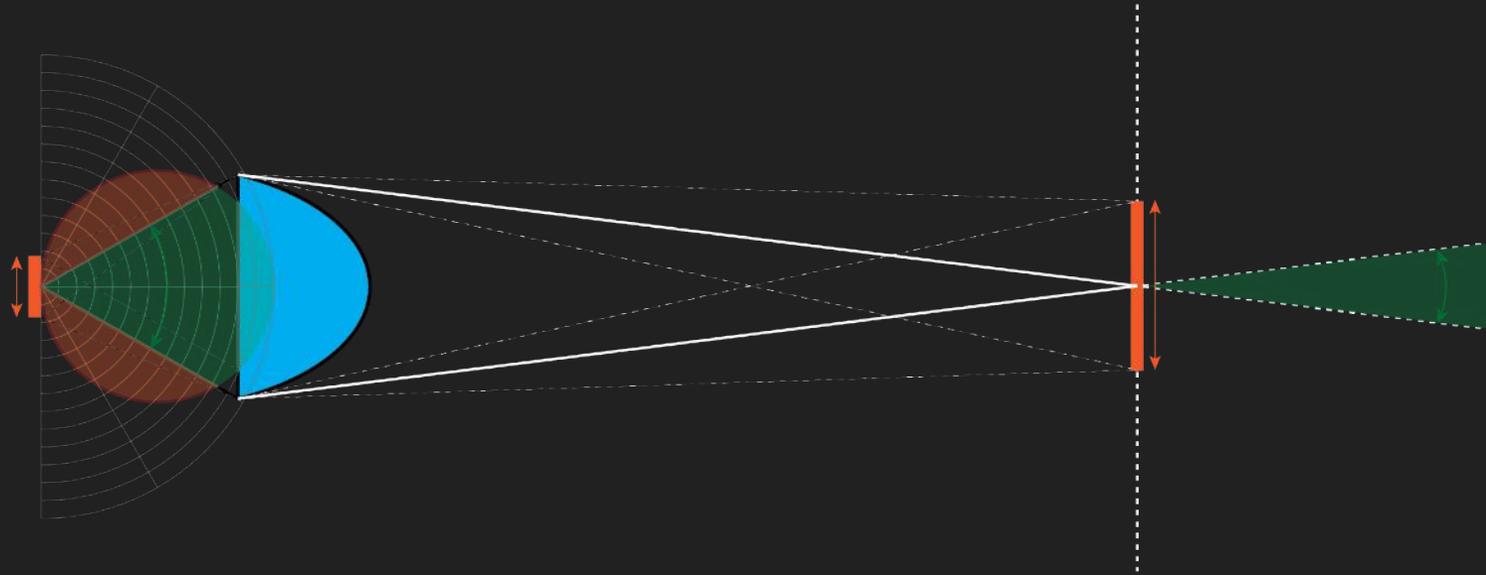


LOW COSTS

COMPACT / SLIM SIZE

# Efficiency and flux vs. package size

## THE ETENDUE PROBLEM

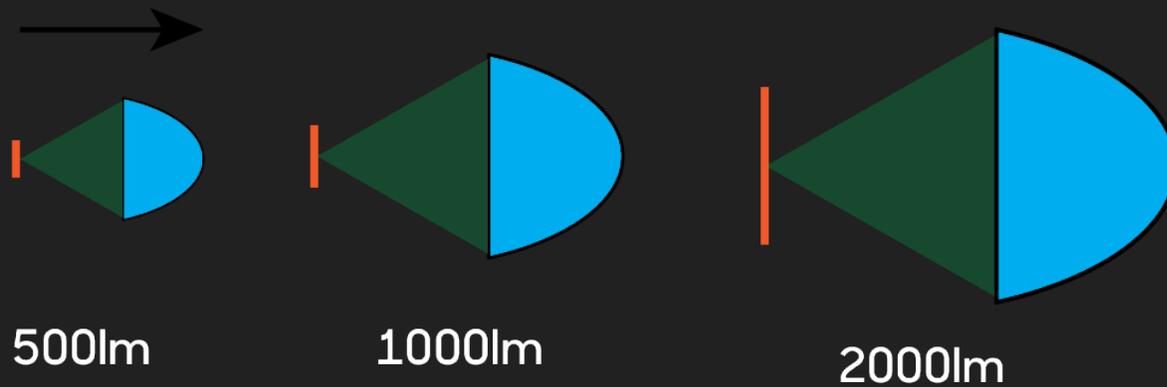


The product of the source size and divergence angle (without losses) is a conserved quantity called "brightness"

# Efficiency and flux vs. package size

## THE ETENDUE PROBLEM

To increase the luminance of a Projector with a fixed brightness of the light source, optics need to grow in all dimensions:



How to make it compact?

- Reduce source size, divergence or both
- Use multiple sources (like in array headlight)

High Flux LED → High Luminance LED → LASER

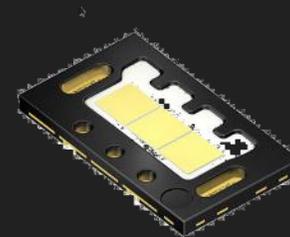


Image from OSRAM

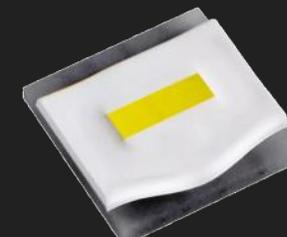
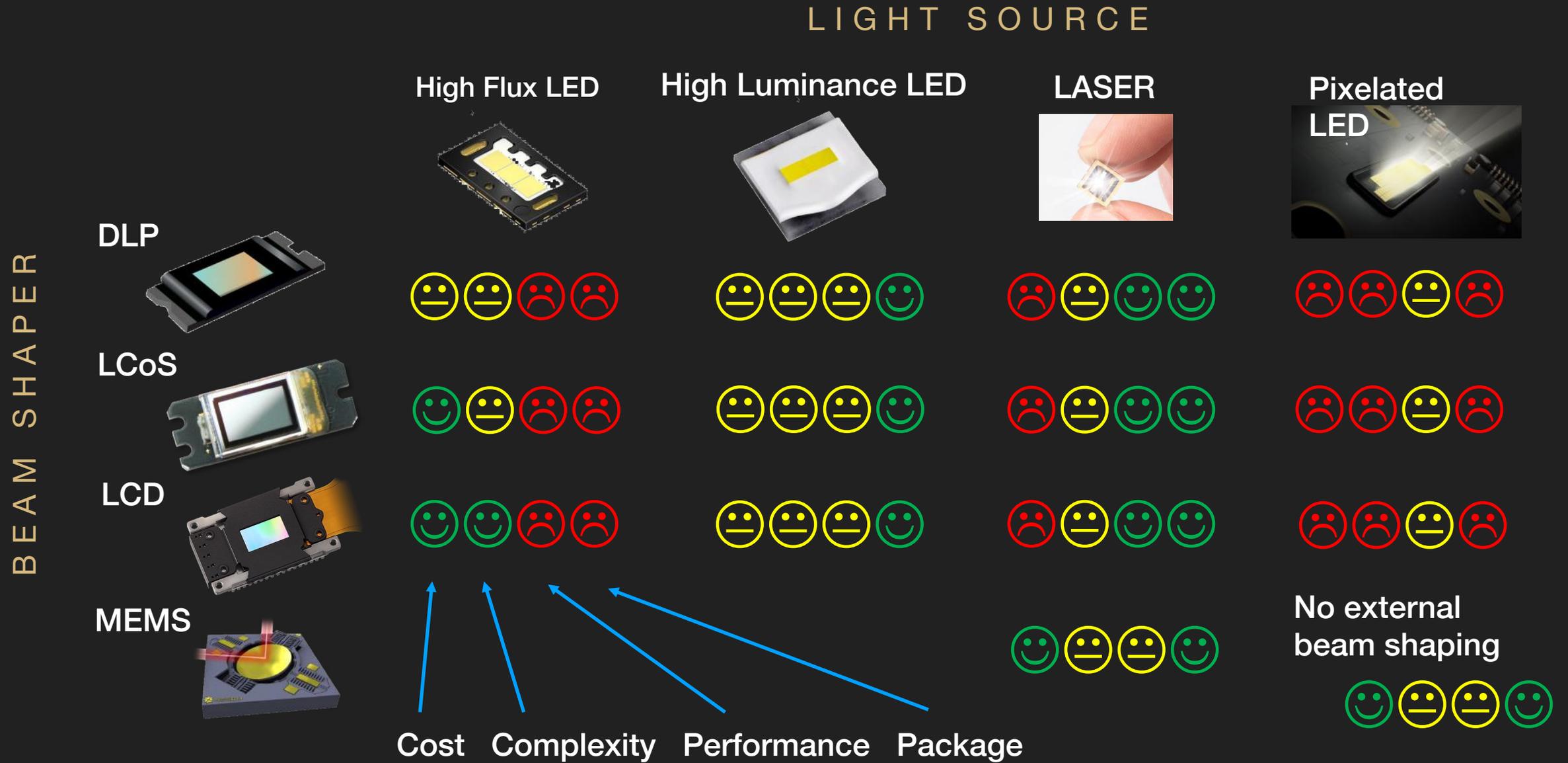


Image from NICHIA



Image from KSLD

# Light source and beam shaping element



# LED projector constraints

## High Luminance LED + DLP

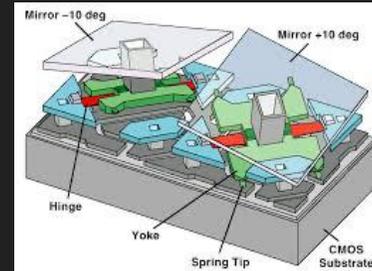
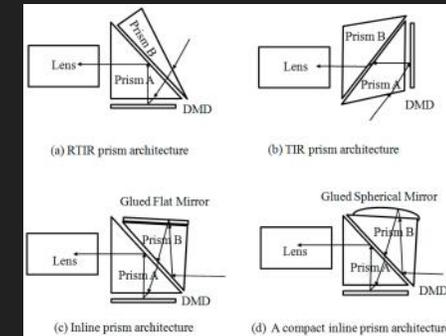
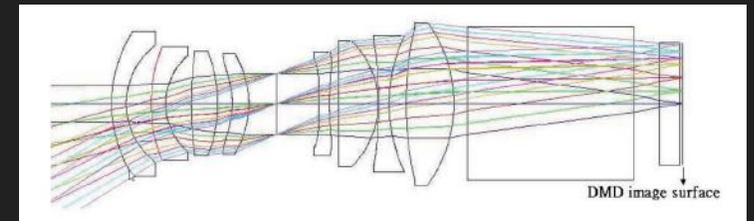


Image from Texas Instruments



Photonics 2023, 10(5), 559;  
<https://doi.org/10.3390/photonics10050559>



Physics Procedia 19 (2011) 301–307

## Pros

- Automotive DLPs and drivers commercially available
- Good contrast and resolution

## Cons

- Complex optical system
- Single source for DLP and electronics → cost, risk, ...
- High intensity DLP headlights require a high surface area of the DLP chip and high luminance to achieve high performance
- Luminance/Flux limit from one LED chip
- → Difficult to achieve high intensity ADB system

# LED projector constraints

## High Luminance LED + Liquid Crystal

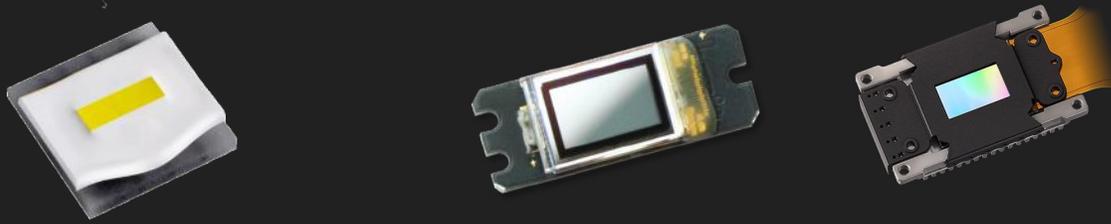


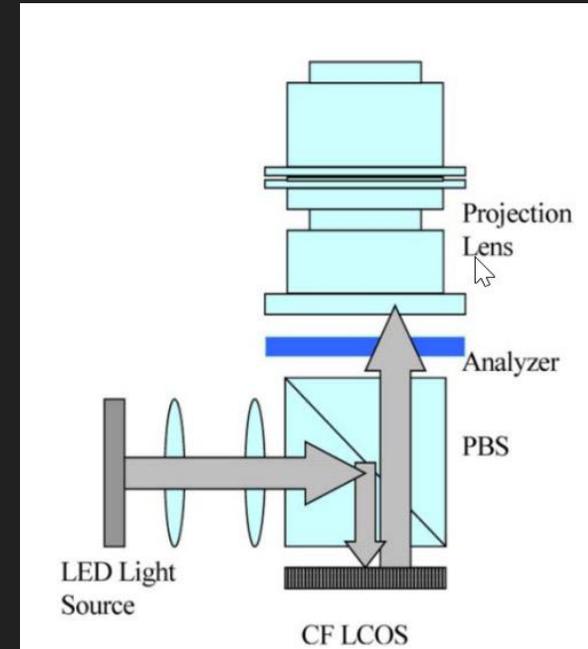
Image from Sony and Omnivision

### Pros

- No moving parts
- Large LCoS/LCD more cost effective than DLP
- Good contrast and resolution possible
- LCoS with integrated drivers available (low complexity for electronics)

### Cons

- Achieving good Polarization contrast for small #F number difficult
- Polarization light recycling needs complex optical system or high loss without
- Temperature operating range and lifetime constraints of LCoS requires sophisticated thermal management
- Limited supply base for automotive LCoS



Yu et. Al.: LED based projection systems

# Pixelated LED



Image from Nichia

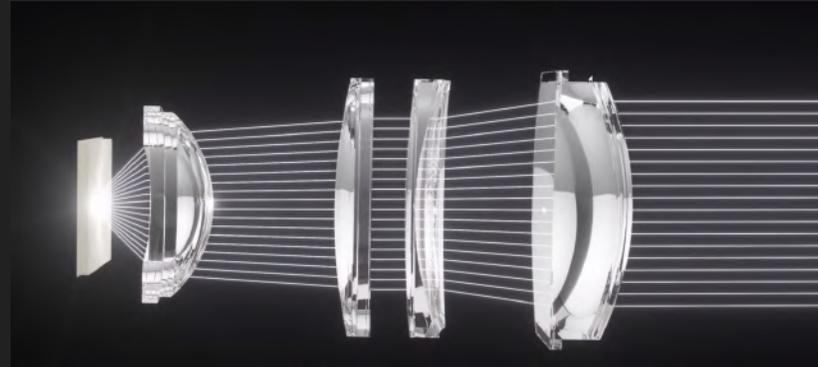


Image from Porsche AG

## Pros

- No moving parts
- Fairly simple optical system
- Available toolchain for software and electronics

## Cons

- Ultra low #F number needed → either complex design or reduced performance (aberrations, transmission,...)
- Fairly low luminance of light emitting source (<math><100\text{cd/mm}^2</math>) → Big aperture or multiple modules needed
- Granularity of phosphor limits resolution
- Contrast and resolution limited by scattering in phosphor and back scattering of optics
- Aberrations problematic to solve without high lens count (low #F)
- Low resolution
- Difficult thermal management

# Adaptive laser headlights

Laser beam shaping before phosphor conversion to increase efficiency

## MEMS scanner

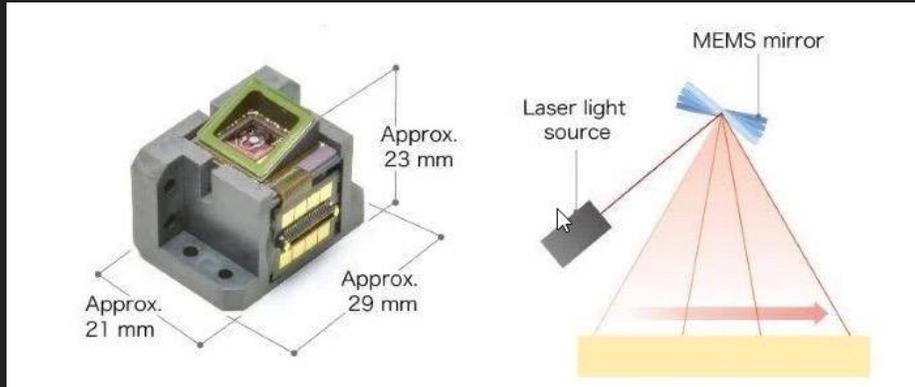


Image from Hamamatsu Photonics Europe

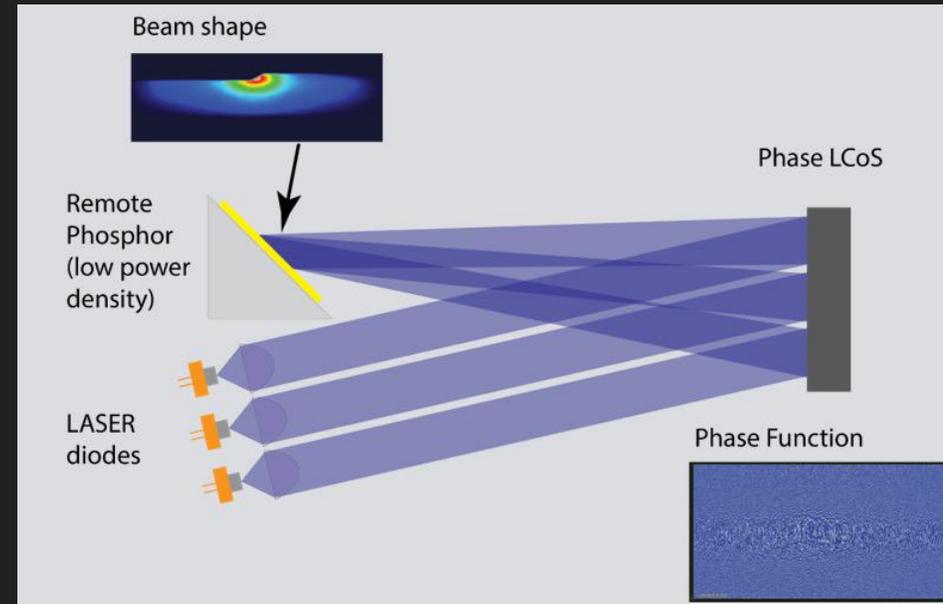
## Pros

- High E/O efficiency from blue phosphor away from heat
- Ultra High Luminance possible
- Small form factor of light output surface
- Possible to add other wavelengths

## Cons

- Ultra low #F number needed → either complex design or reduced performance (aberrations, transmission, resolution,...)
- Granularity of phosphor limits resolution, contrast limited by scattering in phosphor
- Complex optical design, high cost (Laser Diode, Phase LCoS or MEMS)
- High computational effort to compute beam pattern

## Diffractive beam shaping



Patent Eckstein et al. WO2017178266A2

# High performance ADB with external beam shaping

How to achieve  $>100\text{kcd}$  with pixelated headlights?

Pixel LED systems need to add a dedicated module to boost the hot spot (due to limited luminance)

Big light source, long focal length  $\rightarrow$  Big optical system



Image from Porsche AG

High luminance sources:

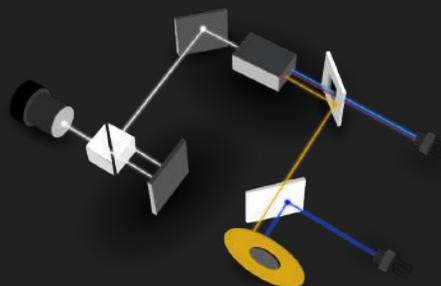


Image from Appotronix

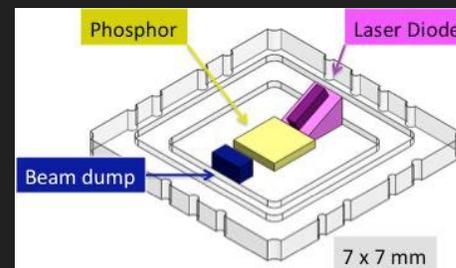


Image from Kyocera SLD Laser



### Future headlamps will be digital projectors

- **Benefits will:**
  - Higher safety and visibility
  - Reduction in package size
  - Reduction of BOM and mechanical elements
  - More use cases and features
  - Easy adjustment to regulations and markets even with OTA/Geofencing
- **Challenges remain**
  - Light source luminance and flux
  - Optical System (lots of R&D to come 😊)
  - Cost for beam shaping elements, special light sources and electronics

LUCID